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D4148-041
Job Sheet 197024



Part No: D4148-041

Job Qty: 4 pcs

Part Name: Fwd Crosstube Lug Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/27/19

Job Tracking No:

Due Date: 7/20/19

Created By: Kimberley Guerin

Type: Stock

Description:

Note: DWG REV E SHEETS 1,2 IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 10.07.22 as per revB DD
verf:JLM IPP Rev:C 10.10.29 as per revC DD verf:EC IPP REV:D 11.03.02 AS PER DWG REV.D DD
VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		DAS Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	4 pcs	7/20/19		0.00	1.20	Small Fab - 1		58 SEP 19 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	4 pcs	7/20/19		0.00	0.00	QC 5 - 10		DAS 40 SEP 23 2019 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
120	Packaging 3-1 - Stock - B4B	4 pcs	7/20/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		

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					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	P< ST539
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
130 QC 21 - SA	4 pcs	7/20/19	0.00 0.00		QC 21 - SA - 21	DAS
					QC 21 - SA - 70	SEP 24 2019 70
					QC 21 - SA - 53	9-89

Part Op 100 - Small Fab

Descriptions: 110 - QC5- Inspect part completeness to step on W/O

120 - Identify as per dwg & Stock Location:

130 - QC21- Final Inspection - Work Order Release

Job BOM

M.U. 010833

Part / Item	Component Name	Quantity	Operation	Container
AN3C12A 344	Bolt	8 Ea (2 ea)	100-Small Fab - 1	5156971
AN4C13A 344	Bolt	12 Ea (3 ea)	100-Small Fab - 1	5166697
D2690-6 004	Lanyard	4 pcs (1 ea)	100-Small Fab - 1	1x5187665 / 3x5155116
D3910-1 505	Crosstube Lug	4 pcs (1 ea)	100-Small Fab - 1	5174260
D4091-1 505	Mounting Lug	4 pcs (1 ea)	100-Small Fab - 1	5182262
D4148-1 060	Crosstube Lug Plate, Fwd	8 pcs (2 ea)	100-Small Fab - 1	3x5185608 / 5208502
D4148-3 060	Stud Receiver, Lower	4 pcs (1 ea)	100-Small Fab - 1	1x5157781 / 5194133
D4148-5 060	Eyebolt Stud	4 pcs (1 ea)	100-Small Fab - 1	5160680
MS17984-C413 345	Quick Release Pin	4 pcs (1 ea)	100-Small Fab - 1	5181771
MS20815-4M18 806	Rivet	32 Ea (8 ea)	100-Small Fab - 1	1x5181721 / 2x5167321 / 1x5147557
MS21043-3 300	Nut	8 Ea (2 ea)	100-Small Fab - 1	5181801
MS21043-4 300	Nut	12 Ea (3 ea)	100-Small Fab - 1	5144558
NAS1149C0332R 246	Washer (AN960C10L)	16 Ea (4 ea)	100-Small Fab - 1	5174158
NAS1149C0432R 246	Washer (AN960C416L)	24 Ea (6 ea)	100-Small Fab - 1	5155658

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	AN3C12A	8	109	0
	AN4C13A	12	185	0
	D2690-6	4	30	0
	D3910-1	4	36	0
	D4091-1	4	70	0
	D4148-1	8	9	0
	D4148-3	4	1	0
	D4148-5	4	9	0
	MS17984-C413	4	28	0
	MS20615-4M18	32	258	0
	MS21043-3	8	1,034	0
	MS21043-4	12	720	0
	NAS1149C0332R	16	4,812	0
	NAS1149C0432R	24	1,761	0
Part Specifications				
Specifications could not be found.				

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